

## ENGINEERING CHANGE NOTICE

Date: 99.1.21		ECN #: 154			
Project No.: D407-627, 205-541, 350-602		Created By: CP	Checked By: KE		
Project Name: 350-607 Pod / Basket Installations		Approved By: KE (proj. manager)	Approved By: N/A (management if req'd)		
Description of Change:					
<p>Released DZ694 Rev D</p> <ul style="list-style-type: none"> <li>- incorporated DEO 9119 (affects 627 and 602 installations only)</li> <li>- Neoprene Seal change</li> <li>- hinge change</li> </ul> <p>Released DZ569 Rev B</p> <ul style="list-style-type: none"> <li>- now made from MS20257-3-7200 (affects all)</li> </ul> <p>Released DSI 9131 Rev A</p> <ul style="list-style-type: none"> <li>- Rivet Qty change (affects 541 and 607 installations only)</li> <li>- hole pattern for DZ569 added</li> </ul>					
Notification/Acceptance		Affected <input checked="" type="checkbox"/>	Authorization		
QA	<input checked="" type="checkbox"/>	TSR a 1047, a 855, a 858			
Production	<input checked="" type="checkbox"/>				
Planning	<input checked="" type="checkbox"/>				
Marketing	<input checked="" type="checkbox"/>				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update Pink File	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update D-Part Master Binder	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update Grey Project Binder	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update DEO Binder	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update Master Document List	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Update Drawing Approval Record	<input checked="" type="checkbox"/>	<input type="checkbox"/>	CP	99.1.21	99.1.21 CP
Notify TCA of Change	<input type="checkbox"/>	<input checked="" type="checkbox"/>			
Notify FAA of Change	<input type="checkbox"/>	<input checked="" type="checkbox"/>			
Notes:					
<p>see attached sheet.</p>					

Notes:

- DEO 9119 incorporated into D2694 rev D (Backer plates)

IPP changes - D2694

- change D2461-1700 'D' seal to D2462-1700 seal
- replace MS20257-3-7200 hinge with D2569 hinge
- change (4) D2528 Backer Plate to (2) D2528-1 Backer Plate and (2) D2528-3 Backer Plate
- change D2694 to rev D in Drawing section

IPP changes - D2569

- change D2569 to rev B in Drawing section
- replace Austin Hardware p/n A811P with MS20257-3-7200 hinge
- add step for powder coat
- add step to make sure hinge movement is still possible immediately after p/c

IPP changes - D205-541-041

- in Drawing section, after D205-541 rev. D, pages 4, 5, 9, add DSI9131 rev. A
- change qty 36 AD64ABSLF rivet to: qty 38 AD64ABS rivet (or use AD64ABSLF rivets until stock depleted)
- replace all CR designated rivets with equivalent MS numbers (see KE or CP or QSI if written)

IPP changes - D350-607-041/-042

- add Drawing section to read: D350-607 rev. E, pages 3 thru 7, and DSI9131 rev. A
- change qty 36 AD64ABSLF rivet to: qty 38 AD64ABS rivet (or use AD64ABSLF rivets until stock depleted)

Shop

- Change hinge drill hole size to DIA 0.191 on D205-541 and D350-607
- make sure hinge drill pattern is followed
- build drill jig for hinge hole pattern outlined on DSI9131 rev A and D2569 rev B

Stores

- use up remaining AD64ABSLF rivets on D205-541 and D350-607, then use only AD64ABS rivets

Purchasing

- Do not purchase any more AD64ABSLF rivets, use/buy AD64ABS instead

MKTG

- FYI, DSI 9131 includes hinge hole info for D205-541 and D350-607